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DATE: November 13, 2003

TO: USPTO

FROM: Nick Gallo

U.S. Application No. 10/659,938 - Filed September 11, 2003

Please see the attached Preliminary Amendment.

Nonfinal Amendment

NO. OF PAGES: 9  
(Including cover page)

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PATENT

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Appl. No.: 10/659,938  
Applicant(s): Amitabh Vyas  
Filed: September 11, 2003  
Art Unit: To be assigned  
Examiner: To be assigned  
Title: APPARATUS AND METHOD FOR FRICTION  
STIR WELDING WITH A VARIABLE SPEED PIN

Confirmation No.: To be assigned

Docket No.: 038190/268370  
Customer No.: 00826

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Mail Stop Non-Fee Amendment  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

**PRELIMINARY AMENDMENT  
37 CFR § 1.115**

Sir:

Please enter this Preliminary Amendment before calculating the claim fee and amend the above-identified application as follows:

**Amendments to the Claims** are reflected in the listing of claims beginning on page 2 of this paper.

**Remarks** begin on page 8 of this paper.